## Tough TouchPLC TM

Most popular in India "मस्त है" : Direct quote from a large Delhi OEM

## The First and Only Touchpanel with Modular I/O Built-In

## Save Panel Space, Save Cabling, Save Money

The concept of a flexible and modular PLC built inside touchpanel has resonated very well on the Indian sub-continent. Indian manufacturers produce the most output in the smallest places one can imagine, putting a big premium on panel space. In addition, smaller panels require less air conditioning/ cooling saving scarce energy. 6 inch HMI can have up to 48 modular plug-in I/O points whereas 8 inch and larger HMIs can have up to 64 modular plug-in I/O points. Both can be daisy chained to a maximum of 2048 I/O points. I/O can be Digital or Analog or Special purpose. Tough TouchPLC also has excellent communication capability to Profibus, Devicenet, Modbus RTU and many industrial protocols on Ethernet.



- **7** Choice of 4", 6", 8", 10" or 15" Display
- **2** 24, 32, 48, 64 or 96 Plug-in I/O expandable to 2048
- **3** Wide selction of 8pt. Plug-in I/O modules, 26 to choose from
- DeviceNet, Profibus or Ethernet I/P, Modbus TCP/IP, UT I/P comm. options

## Product Highlights

- Integrated Touchpanel and Modular PLC with single tag database and programming software using same programming port.
- · Incredible 3-D graphical objects: pushbuttons, numeric entry, meters, line graphs, PID faceplates, etc. All are high-speed, vector-based objects with amazing scalability.
- · Display text in up to nine different languages (user-selected by a push of a button!)
- Built-in Symbol Factory with over 4.000 symbols
- · Screen and object password protection (eight user-defined levels)
- · Unmatched alarm capability with history, count and details
- Recipe downloads to the PLC:20 values into 20 registers (fixed or variable)
- Floating-point numbers to and from PLC
- · Built-in clock and calendar
- · Bitmaps can be sized on the screen in the Programming Software
- · Import/Export tags and messages to/from Excel or CSV files
- · Export alarms to Excel or CSV file
- Multi-state Bitmap object (bit or word selectable)
- Multi-state Indicator/Message object (bit or word selectable) allows up to four embedded data variables in messages

- · Bitmap Button object
- · Scalable meters and bar graphs
- · Floating point support for Meters, Bar Graphs, PID and Line Graphs
- · User-selectable 3-D frames
- · Password protected Alarms
- Extremely flexible 8 point I/O modules
- 64K PLC Program memory
- · Extremely fast scan time: 3ms for 1k
- Powerful Ladder Logic Instruction Set
- 32 bit Floating Point Math with Trignometric functions
- Two RS422/485 Comm. ports
- 8 Auto-tuned PID loops
- Thermocouple, RTD I/O modules
- 250 KHz PWM modules
- · Supports ASCII In/out
- · Extremely cost effective Ethernet, Devicenet and Profibus options
- Extremely cost effective Analog I/O
- 100 KHz counter module
- · Save as much as 35% on panel space
- · Self-learn, EZ to use, low cost programming software